

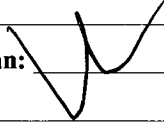
Work Order ID 128752

128752

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Item ID: D206-642-247 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Standard Wearplates, High Gear 206A/B Fits LH or RH
 Start Date: 1/23/15 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 1/23/15 Req'd Qty: 1.00 ***1*** Customer:
 Reference: disassemble

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN D206-642	O

110	Pick Kit	0.00							
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110

Packaging Memo 0.00 15/01/23 

Packaging PULL FROM STOCK:
1 X D206-642-247 B102132

DISASSEMBLE ENTIRE KIT, AND RETURN ALL PARTS TO STK

140	QC21- Final Inspection - Work Order Release	0.00							
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140

QC Memo 0.00 15/1/23 

Quality Control

W-801-23

Picklist Print

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Work Order ID: 128752

128752

Parent Item: D206-642-247

D206-642-247

Parent Item Name: Standard Wearplates, High Gear 206A/B Fits LH or RH

Start Date: 1/23/15

Required Date: 1/23/15

Start Qty: 1.00

Required Qty: 1.00

Comments: New Issue Aug. 23/2010 DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-247		Manufactured	No				Each	1.0000		1			AS 3 -89
D206-642-247									**				
Standard Wearplates, High Gear 206A/B Fits LH or RH													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG127				1					
				102132				1					
D3535-13		Manufactured	No				Each	6.0000		-1			DAS 86 9-89
D3535-13									**				
Wearplate Fwd													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG				2					
				86229				2					
				FP002				4					
				127757				4					DAS 86 9-89
D3535-21		Manufactured	No				Each	18.0000		-1			
D3535-21									**				
Wearplate Center													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FP002				18					
				113034				6					
				113597				12					DAS 86 9-89
D3535-33		Manufactured	No				Each	13.0000		-1			
D3535-33									**				
Wearplate Aft													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FP002				13					
				110205				2					
				110749				11					

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Work Order ID: 128752

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Parent Item: D206-642-247

D206-642-247

Parent Item Name: Standard Wearplates, High Gear 206A/B Fits LH or RH

Start Date: 1/23/15

Required Date: 1/23/15

Start Qty: 1.00

Required Qty: 1.00

D3536-13

Manufactured No

Each

12.0000

-1

DAS

D3536-13

Gasket Fwd

**

10/7/17

OS
9-89

Location

Loc Qty

Loc Code

FG

5

81344

1

89686

4

FP001

7

126150

7

D3536-21

Manufactured No

Each

7.0000

-1

DAS

D3536-21

Gasket Center

**

99286

OS
9-89

Location

Loc Qty

Loc Code

FP001

7

111878

7

D3536-33

Manufactured No

Each

6.0000

-1

DAS

D3536-33

Gasket Aft

**

1

OS
9-89

Location

Loc Qty

Loc Code

FP001

6

101835

1

110836

5

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Work Order ID: 128752

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Parent Item: D206-642-247

D206-642-247

Parent Item Name: Standard Wearplates, High Gear 206A/B Fits LH or RH

Start Date: 1/23/15

Required Date: 1/23/15

Start Qty: 1.00

Required Qty: 1.00

D3537-1 Manufactured No

Each 37.0000

-4

D3537-1

Wearpad

105680

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

18

79833

8

88562

10

FP001

19

126306

4

126307

15

D3537-3 Manufactured No

Each 42.0000

-1

D3537-3

Wearpad

103633

DAS
06
9-89

Location

Loc Qty

Loc Code

FG

8

86237

8

FP001

34

120646

34

MS27039C1-08 Purchased No

Each 1,110.000

-44

MS27039C1-08

SCREW

126284

DAS
06
9-89

Location

Loc Qty

Loc Code

ST273A

671

m128650

671

ST283

439

m128650

439

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Work Order ID: 128752

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Parent Item: D206-642-247

D206-642-247

Parent Item Name: Standard Wearplates, High Gear 206A/B Fits LH or RH

Start Date: 1/23/15

Required Date: 1/23/15

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0332R

Purchased No

Each

5,001.000

-44

NAS1149C0332R

WASHER

DAS

26

9-89

Location

Loc Qty

Loc Code

FP001

2178

m130325

2178

GA

26

125654

26

ST271

2797

m130466

797

m131340

2000

Status	Item ID	Rev	Name	Start Date	Qty	UoM	Proj	Dep	Scrap	Quar	Meid	N/C	It	Sortie	Off	n	T ₃	Per	ch	to	re	C
	D3535-13		Wearplate Fwd	8/23/10	1	Ea		11	0	0...				0	0	M						
	D3535-21		Wearplate Center	8/23/10	1	Ea		11	0	0...				0	0	M						
	D3535-33		Wearplate Aft	8/23/10	1	Ea		11	0	0...				0	0	M						
	D3536-13		Gasket Fwd	8/23/10	1	Ea		11	0	0...				0	0	M						
	D3536-21		Gasket Center	8/23/10	1	Ea		11	0	0...				0	0	M						
	D3536-33		Gasket Aft	8/23/10	1	Ea		11	0	0...				0	0	M						
	D3537-1		Wearpad	8/23/10	4	Ea		11	0	0...				0	0	M						
	D3537-3		Wearpad	8/23/10	1	Ea		11	0	0...				0	0	M						
	MS27039C1-08		SCREW	8/23/10	44	Ea		11	0	0...				0	0	M						
	NAS1149C0332R		WASHER	10/03/13	44	Ea		11	0	0...				0	0	M						